
Prospects For Attractive Fusion Power Systems

By Farrokh Najmabadi, Ph.D., Dept. of Electrical and Computer Engineering, University of California, San Diego, La Jolla, CA 92093, fnajmabadi@ucsd.edu

Abstract

As one of the alternative sources of energy for the future, fusion power must demonstrate that it can be a safe, clean and economically attractive option in a diverse and competitive energy marketplace. Conceptual power-plant design studies for both magnetic- and inertial-confinement approaches allows one to translate commercial requirements into design features that must be met if fusion is to play a role in the world's energy mix. As a new technology in the energy marketplace, fusion must have advantages to offset the inherent technical risk of a new technology in order to be accepted. Fusion electricity should have a competitive cost and fusion power plants should achieve a high degree of availability and reliability. Realization of the full safety and environmental potential of fusion will help fusion to achieve a large advantage over other sources of electricity.

Progress in the physics of the magnetic fusion power plant, technology and design is described for tokamaks and alternative magnetic-confinement systems. Recent research in this area shows that potential safety and environmental attributes of fusion can be realized by using low-activation material and care in design. The projected economic prospects show that fusion will be capital intensive and the trends are towards higher power density and higher-performance systems in order to enhance the economic competitiveness of fusion. In addition, alternative confinement approaches may offer substantial economic and operational benefits, although their physics basis is much less developed. Fusion power technologies are far less advanced than plasma technologies, since the latter have evolved in conjunction with large fusion experiments. And yet the design, material choices and performance of plasma facing and nuclear components are the dominant factors in arriving at an attractive power plant. Fusion power technologies are reviewed, and the R&D needed will be assessed in the context of the world's existing programs.

1. Introduction

Controlled fusion is one of the long-term sources of energy available to humanity. One of the enduring visions for fusion research is to provide a clean and essentially limitless supply of energy. However, as one of the alternative sources of energy for the future, fusion power will be required to demonstrate that it can be a safe, clean and economically attractive option in an increasingly diverse and competitive energy marketplace. Conceptual power-plant design studies for both magnetic- and inertia-confinement approaches allows one to translate commercial requirements (summarized in §2) to design features that must be met if fusion is to play a role in the world's energy mix. In addition, conceptual design studies help guide fusion R&D by examining extrapolation of present theoretical and experimental data, as well as proposing innovative design solutions.

In this paper, we review the status of magnetic-fusion power-plant design studies and evaluate the continued progress in international fusion research that will lead to a commercially desirable end product. The status of inertial-fusion power-plant design studies are discussed in another paper in these proceedings¹. The plasma physics aspects of various magnetic fusion concepts have been discussed in other papers in this discussion meeting and are not repeated here^{2,3,4,5,6} et al.). Section 3 reviews fusion power technology systems that surround the plasma and recover the fusion energy. In §4, fusion power plants based on the tokamak concept are discussed, and §5 review the potential advantages and R&D issues for alternative magnetic-confinement concepts. Summary and conclusions are given in §6.

In reviewing the international activities in conceptual fusion power-plant design, two important points should be noted:

1. While the generic goals of enhanced safety and environmental features, operational reliability and availability, and economics are shared by fusion researchers worldwide, quantitative measures for these goals differ significantly be-

cause of the different social-economic conditions, licensing regulations, etc., as well as different research funding priorities. For example, Japanese and other Pacific Asian countries are rather poor in energy resources. Thus, Japanese studies usually emphasize small extrapolation from the present data, and more recently acceptable economics. On the other hand, European studies in recent years have placed a great emphasis on enhanced safety and on the environmental features of fusion power plants. In the US, fusion power should compete with abundant and inexpensive domestic energy resources and, thus, US studies emphasize both economic, and enhanced safety and environmental features more aggressively than other countries. It is not surprising that US studies typically assume a larger extrapolation in the present database compared with the rest of the international community.

2. Fusion power plants are complex, and a self-consistent analysis of all power plant systems — a substantial effort — is essential in order to arrive at the proper conclusions. Coordinated activities in the conceptual design of fusion power plants also vary substantially around the world. In Europe, many conceptual design studies were performed in the Culham Laboratories during the 1970s and 1980s, but, in recent years, research has been more focused on the assessment of the potential of fusion power plants, such as the Safety and Environment Assessment of Fusion Power (SEAFP) study⁷, and detail studies of some power-plant subsystems, such as the EU DEMO blanket studies^{8,9}, or recent work on physics optimizations for stellarator power-plant designs¹⁰, and references therein). A recent study of the Spherical Tokamak power plant is also on-going¹¹. Since the Steady State Tokamak Reactor (SSTR) study¹², Japanese effort in tokamak power-plant designs has mainly focused on studies to improve various aspects of the SSTR design. A detailed study of helical fusion reactors has recently been started by Japanese universities under the auspices of the Japan National Institute for Fusion Studies (NIFS). In the US, most of the conceptual design research is performed by a national team: the ARIES Team. This team comprises scientists from several national laboratories, universities and industries, and is led by the University of California, San Diego. Over the past 10 years, the ARIES Team's research has included the TITAN, ARIES and SPPS designs.

Detailed information on present worldwide research on conceptual power-plant design can be found in papers of

the Proceedings of the 1998 International Atomic Energy Agency (IAEA) Technical Committee Meeting on Fusion Power Plant Design, which is to be published in the Journal of Fusion Engineering and Design in 1999.

2. Requirements for Commercial Fusion Power

The requirements for the commercial success of fusion power have been derived, and are based on discussion and advice from US electric utilities and industry^{13,14} et al.). These criteria can be divided into three categories: gaining public acceptance (safety and environmental features); operational reliability and availability; and economics. Gaining public acceptance through safety and environmental attractiveness is essential. It can be achieved by ensuring that the consequences of the most severe accidents are minimal, e.g. there should be no need for a public evacuation following severe accidents. Further, the waste produced by the power plant should be disposable with a reasonable cost and time period, e.g. plants should generate no higher than low-level radioactive waste. These attributes can only be achieved through the use of low-activation material and care in design. The fact that operation of fusion power plants has no atmospheric impact is also a powerful and positive attribute in light of the Rio and Kyoto summits.

It should be noted that the maximization of safety and environmental attractiveness has been a major driver, for the past few decades, in conceptual design studies such as ARIES^{15,16,17,18} and SEAF⁷. It is also illuminating to note the differences in the quantitative measures used in these studies. In the waste-disposal area, the US Federal Code of Regulations defines categories for low-level waste and their respective repository, i.e. classes A, Band C low-level waste, with class A representing the lowest-level waste. Therefore, ARIES designs have aimed at achieving, at least, a class C categorization under the US Federal Code of Regulations with ARIES-RS achieving a class A rating. The European community does not have regulations in regards to low-level waste. So the aim has been mainly to limit the half-life of the waste to several hundreds years well as minimizing the amount of waste that should be disposed of in geological repository. In terms of safety, both European and US studies aim at designs that do not require an evacuation plan, i.e. a maximum dose of about 1 rem at the site boundary under the most severe accident. However, US studies tend to emphasize achieving this goal without the need for a confinement building similar to those used in fission power stations. As such, US studies tend to favor very-low-activation material.

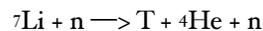
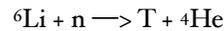
Operational reliability and high availability are essential for the success of any commercial product. Today's fusion experiments, by their charter, are not intended to

provide detailed engineering data in this regard to support design, construction and operation of a power plant; the International Thermonuclear Experimental Reactor (ITER) is the first device to do so. Conceptual design studies can show schemes for rapid maintenance of the fusion core (the so-called mean time to repair). For example, the ARIES-RS power plant, described in §3, is designed such that the fusion power core can be replaced in one month during scheduled outages¹⁹. Reliability data for various components, however, are essential to estimate and improve the mean time between failures and unscheduled outages. These requirements should be addressed in the development path of fusion power.

Finally, fusion must have a cost advantage to offset the inherent technical risk of a new technology or it will never be widely endorsed. The cost here reflects a life-cycle cost including delays due to licensing and public opposition, cost due to decommissioning and waste disposal, carbon taxes, etc. Large uncertainties exist in forecasts of supply and demand for energy end-use, in environmental conditions (such as global warming, acid rain and waste disposal), in variations among national regulations and needs, and in characteristics of future energy sources. Nevertheless it is important to make the effort and arrive at goals and requirements for fusion power cost, as the potential safety and environmental advantages of fusion will be offset if the technology proves to be too costly or complex to implement. Definite cost goals are not usually stated in European or Japanese studies. Typically, the aim is to have an acceptable economics (usually defined as 1.5 times that of fission power). In the US, the cost-of-electricity goal of 6.5 cents kW/h and requirement of 8 cents kW/h were adopted for the ARIES-RS tokamak study based on the estimated cost of competitive sources of electricity²⁰ at about 2040. These cost goals were arrived at using future increases in the price of fossil fuel in the US as projected by the US Department of Energy's Annual Energy Outlook report²¹ 1996. A macro-economic study of the potential contribution of fusion to the US energy market has also arrived at a target cost of 6 cents kW/h²². While these cost requirements represent a reasonable starting point, further effort in reducing the cost is essential to ensure successful introduction of fusion. For example, the US Department of Energy's Annual Energy Outlook reports^{23,24} for 1997 and 1998 have reduced their projected increase in the cost of fossil fuel. It should be noted that the above two studies did not consider fission power plants. As an indicator, studies of advanced fission power plants in the US indicate a cost of electricity of about 5 cents kW/h, which assume 'streamlined' licensing and do not include the cost of disposal of fission waste.

3. Fusion Power Technologies

The wall of the plasma chamber is the first material boundary that faces the plasma (see Figure 1). This 'first wall' is subjected to heating by the electromagnetic radiation from the plasma (mainly X-rays), to erosion by flux of charged particles diffusing from the plasma and fast neutral atoms produced by charge-exchange processes in the plasma, and to radiation damage caused by energetic neutrons produced by the fusion reactions. In a fusion power plant, the plasma chamber is surrounded by a blanket that recovers the fusion energy. In deuterium-tritium fueled (DT fueled) power plants, the blanket must also breed tritium since this isotope is not found naturally. The number of tritium atoms produced in the blanket for each DT neutron is referred to as the tritium breeding ratio (TBR). Since each fusion reaction uses one tritium and generates one neutron, a TBR of 1 or greater is required for tritium self-sufficiency. Tritium breeding is achieved by including lithium or a lithium compound in the blanket and using the reactions:



Most of the fusion neutrons that enter the blanket are captured by lithium in order to breed tritium. (This also minimizes activation of power-plant components.) A small portion of neutrons, however, are absorbed by the structure and the coolant. In some designs, the extra neutron produced by the ${}^7\text{Li}$ reaction is sufficient to achieve a TBR of 1. In other designs, a neutron multiplier such as Be or Pb is added to the blanket to assure tritium self-sufficiency. Several blanket designs are discussed below. Blankets are typically 0.8-1 m thick and attenuate the neutron flux by about two orders of magnitude.

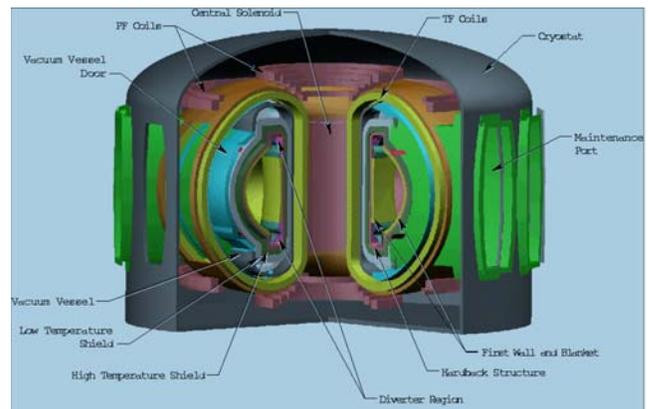


Figure 1 — The cross-section of the ARIES-RS tokamak fusion power plant

The neutron and radiation flux should be reduced by another six orders of magnitude for the safety of workers. In concepts that use superconducting magnets, a metallic shield is located behind the blanket (typically

0.5-1 m thick), which reduces the neutron flux by four orders of magnitude to allow plant-life operation for these magnets. A radiological shield (typically made of concrete) is then placed beyond the coils.

Fusion power technologies encompass the first-wall and other plasma-facing components, blanket, shield and other systems needed for recovery of fusion energy. These technologies are far less advanced than plasma technologies as the latter have evolved in conjunction with large experiments. And yet the design, material choices and performance of plasma-facing and nuclear components are the dominant factors in arriving at an attractive power plant. Material choices are most critical for fusion power technologies. The structural material should withstand radiation damage by neutrons. Economic competitiveness requires a high thermal conversion efficiency and, therefore, a high-temperature operation for first-wall and blanket material. Achieving the attractive safety and environmental features of fusion requires that the fusion-core components be constructed with materials with a low level of induced activation, the *low-activation material*. During the 1970s, most of the research effort on the structural material was focused on stainless steels because of the experience in the fission industry. During the 1980s, research was shifted to low-activation material. Primary candidates in this category are low-activation ferritic steels, vanadium alloys and SiC-SiC composites. The status of fusion material R&D is summarized by Ehrlich in this issue. Here, we review fusion power-plant blanket designs based on these structural materials.

New reduced-activation variants of ferritic/martensitic steel appear capable of meeting safety and waste-disposal requirements, and are pursued in some parts of the world as the primary, or sometimes only, option for near-term R&D. Many coolant options are available for ferritic steel blankets, such as water, He gas or liquid metal (e.g. PbLi). An example of a ferritic steel blanket is the European dual-coolant concept⁹. Another example is the recent blanket design for ARIES-ST²⁵, which is a variant of the European dual-coolant concept (shown in Figure 2). The ARIES-ST blanket has a box-like geometry. The ferritic steel walls (including the first wall) are cooled by He gas, which is fed through plenums at the back of the blanket. The tritium breeder is the lithium eutectic $\text{Li}_{18}\text{Pb}_{17}$, which is also circulated as a coolant since most of the fusion neutron energy is deposited in LiPb. The maximum operating temperature of ferritic steels is predicted to be 550 °C. In order to raise the coolant (LiPb) temperature above this value and increase the thermal energy conversion efficiency, thin layers of SiC are inserted between the LiPb breeder and the ferritic steel walls. Analysis indicates that this technique allows a coolant exit temperature of 700 °C for LiPb, and an overall (including both He and LiPb coolant loops) thermal efficiency of 45%.

Vanadium alloys have the potential for improved thermal-mechanical properties safety advantages due to lower after-heat and, possibly, longer lifetimes compared to ferritic / martensitic steels. The use of vanadium, however, restricts the use of some materials for coolant and breeder due to compatibility. The best vanadium blanket concept uses liquid lithium as both the breeder and the coolant. A major design issue for Li/V blankets is magnetohydrodynamic (MHD) forces exerted on liquid lithium flowing across the magnetic field. Most magnetic-confinement concepts require the use of an insulating coating to reduce the MHD forces. An example of such a blanket design is shown in Figure 3. This blanket also has a box-like geometry with the lithium coolant flowing in the poloidal direction. The first-wall coolant is passed through the back of the blanket and is superheated in order to achieve a high coolant outlet temperature of 610 °C and a gross thermal efficiency of 46%.

Silicon-carbide (SiC) fiber-reinforced SiC composites have a projected allowable temperature capability of over 1000 °C and, therefore, allow for a high thermal conversion efficiency. This material also has excellent safety characteristics because it has the lowest after-heat compared to steels and vanadium. The preferred coolant for this type of blanket is high-pressure He. Figure 4 shows the cross-section of typical SiC composite-based blanket from the ARIES-IV design¹⁶. In this blanket, pebble beds of ceramic tritium breeder (Li_2O) and neutron multiplier (Be) are located between SiC-composite tube sheets, which carry the high pressure helium coolant. A variant of this blanket design¹⁴ uses 12 MPa helium coolant to achieve a coolant outlet temperature of 950 °C and a gross thermal conversion efficiency of 55%. An alternative design is the European TAURO blanket using LiPb as the breeder²⁶.

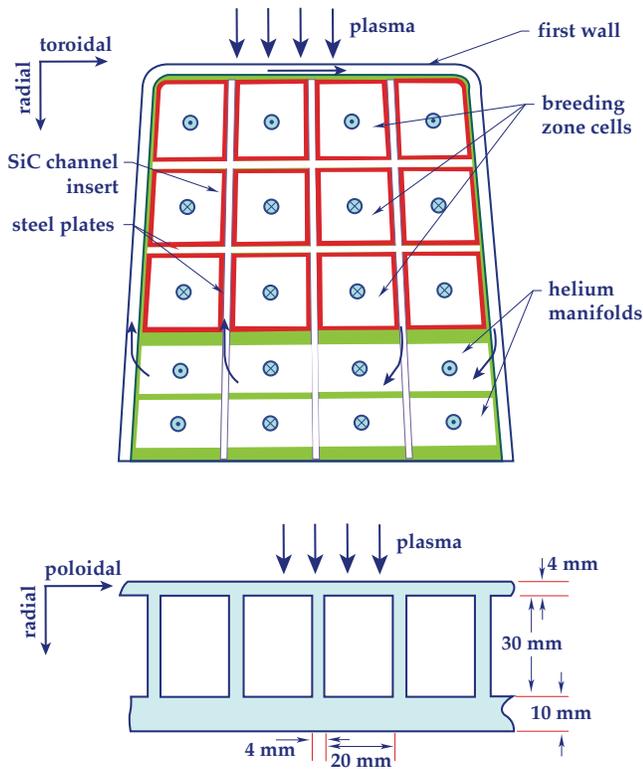


Figure 2 — Cross-section of the ARIES-ST blanket, which is a variation of the European dual-coolant concept. The ferritic steel walls (including the first wall) are cooled by He gas, which is fed through plenum at the back of the blanket. The tritium breeder is the lithium eutectic $\text{Li}_{83}\text{Pb}_{17}$, which is also circulated as a coolant. Thin layers of SiC are inserted between the LiPb breeder and the ferritic steel walls in order to raise the LiPb outlet temperature above the maximum operating temperature of ferritic steels.

4. Tokamak Power Plants

In recent years, tokamaks have been the focus of worldwide fusion research, having achieved the most impressive confinement performance results. The tokamak magnetic topology is generated by external toroidal-field coils (see Figure 1) and by the toroidal current flowing in the plasma. In present-day experiments that are pulsed, the plasma current is generated by magnetic induction (transformer action). For steady-state operation, the tokamak plasma current must be sustained by other means. Current can be driven in the plasma by using neutral particle beams or microwaves. However, a steady-state tokamak power plant, driven solely by neutral beams or microwaves would require a large recirculating power because of the intrinsic low efficiency of these schemes. Theoretical studies predict that in a sufficiently hot plasma, the radial gradient of plasma pressure and dynamics of plasma flow on the flux surfaces combine to produce self-driven (bootstrap) current. Existence of a bootstrap current has been experimentally confirmed. In the late 1980s, steady-state operation

through optimization of the plasma MHD equilibrium and stability to achieve a high bootstrap current was first proposed in the ARIES^{15,18} and SSTR¹² studies simultaneously and independently. Detailed analysis showed that through operation at low current (ca. 10 MA) and high poloidal beta at a moderately high aspect ratio (ca. 4), a bootstrap-current fraction (ratio of bootstrap current to the plasma current) of about 70% can be achieved. This will lead to current-drive powers of about 100 MW delivered to the plasma (by neutral beams or microwaves) for a typical 1000 MW_e power plant.

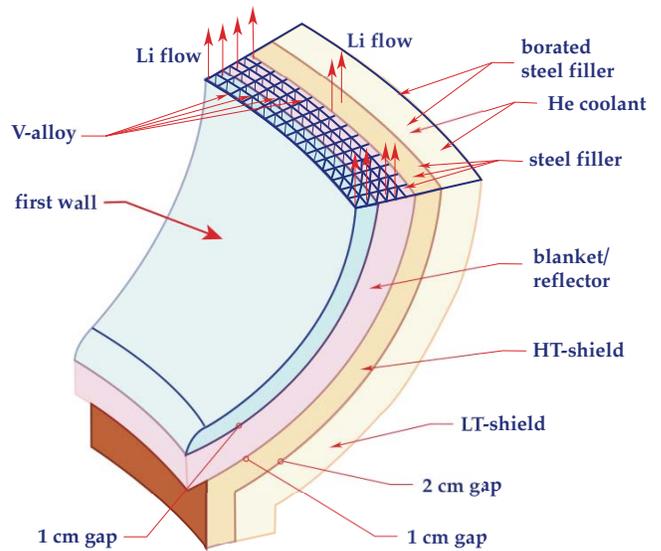


Figure 3 — Cross-section of the ARIES-RS blanket. The lithium coolant and breeder flow in the poloidal direction in a box-like structure made of vanadium alloys. An insulating coating is used to reduce the MHD forces. The first-wall coolant is passed through the back of the blanket and is superheated in order to achieve a high coolant outlet temperature.

The above trade-off between MHD and current drive resulted in research into new “advanced” tokamak modes during the last ten years. Furthermore, improvement in plasma performance (higher bootstrap fraction, higher plasma beta) has been achieved. The most-promising advanced-tokamak mode is the reversed magnetic shear^{27,28,29} and intense experimental activity is on-going in large tokamaks worldwide. An example of a fusion power plant based on the reversed magnetic shear mode is ARIES-RS, a 1000 MW_e conceptual power-plant design^{14,17}. The major parameters of ARIES-RS are given in Table 1, and a cross-section of this power plant is shown in Figure 1.

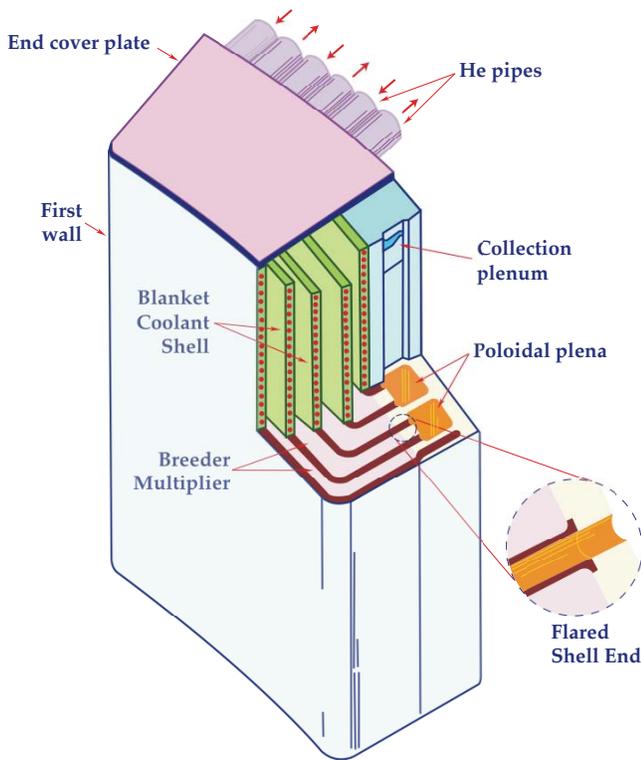


Figure 4 — Cross-section of the ARIES-IV blanket. Pebble beds of ceramic tritium breeder (Li_2O) and neutron multiplier (Be) are located between SiC-composite tube sheets, which carry the high-pressure helium coolant. A variant of this blanket design¹⁴ uses 32 MPa helium coolant to achieve a coolant outlet temperature of 950 °C and a gross thermal conversion efficiency of 55%.

Table 1 — Major Parameters of ARIES-RS

Aspect ratio	4
Major radius (m)	5.52
Minor radius (m)	1.38
Plasma vertical elongation (X-point)	1.7
Plasma current (MA)	11.32
Bootstrap current fraction	0.88
Current-drive power (MW)	81
Peak magnetic field on the coils (T)	16
Toroidal	0.05
Average neutron wall load (MW m^{-2})	3.96

Primary coolant and breeder	natural lithium
Structural materials	vanadium and steel
Coolant inlet temperature (C)	330
Coolant outlet temperature (C)	610
Fusion power (MW)	2170
Total thermal power (MW)	2620
Net electric power (MW)	1000
Gross thermal conversion efficiency	0.46
Net plant efficiency	0.38
Recirculating power fraction	0.17
Cost of electricity (cents kW/h)	7.6

The ARIES-RS plasma is optimized to achieve a high plasma pressure and a high bootstrap-current fraction (ca. 90%) that is very well aligned with the required equilibrium current-density profile. The current-drive analysis showed that about 80 MW of current-drive power is necessary for steady-state operation. This design uses a lithium-cooled blanket with a vanadium structure (see Figure 3), which achieves a high thermal conversion efficiency of 46% (using 610 °C coolant outlet temperature and a Rankine steam cycle). Use of vanadium in the high-temperature zones provides sufficiently low levels of after-heat that worst-case loss-of-coolant accidents can be shown to result in a small release of radionuclides (below 1 rem at site boundary), well below the values specified by standards and regulations. The blanket is made of sectors and rapid removal of full sectors is provided through large horizontal ports (see Figure 1), followed by disassembly in the hot cells during plant operation¹⁸. The simple blanket design with a small number of cooling channels and low mechanical stresses in the structure provides a good basis for high reliability.

5. Power Plants Based on Alternative Concepts

The economic potential of the tokamak can be improved through efficient use of the magnetic field and/or a reduction in the power required to maintain the plasma current. Alternative toroidal magnetic-confinement concepts such as stellarators, reversed-field

pinches and spherical tokamaks have unique advantages in this regard¹⁴. Tokamak operation at a low aspect ratio (low aspect ratio or spherical tokamak) is one approach to achieving high plasma (and a high bootstrap-current fraction). Unfortunately, the low aspect ratio (typically 1.2–1.6) inhibits the use of superconducting coils as there is not enough space for a thick shield around the central column. Water-cooled copper coils are usually used for this concept and the engineering design of this center column (inboard return leg of the toroidal field coils) is challenging. Resistive losses in the center column dominate the recirculating power in a spherical-tokamak power plant and drive the system optimization. The spherical tokamak is currently pursued vigorously around the world, with two 1 MA class devices under construction in the UK and the US. In particular, because a high plasma temperature can be achieved in small and inexpensive spherical tokamak devices, this concept might be ideal for fusion development.

The stellarator magnetic topology is similar to that of a tokamak, however, the confining magnetic field is produced only by coils outside the plasma. Since there is no need for plasma current, stellarators are inherently steady-state and require no current-drive power. In addition, certain classes of MHD stability associated with the plasma current are avoided. Recent theoretical and experimental achievements have resulted in the construction of two large stellarator experiments, the large helical device (LHD) in Japan and W7-X in Germany. Both devices use superconducting magnets. Stellarators require external coils with complicated geometry. Because the dipole, quadrupole and higher-order fields drop off rapidly away from a coil, the space between the coils and the plasma (which is occupied by the first wall, blanket and shield in a power plant) is a critical parameter in stellarator design. Research into more-compact (smaller-aspect-ratio) stellarator configurations promises further reduction in size. An example of research in this direction is the recent SSPS stellarator power-plant study³⁰.

The reversed-field pinch (RFP) magnetic topology consists of nested flux surfaces similar to those of a tokamak. However, in an RFP, most of the confining toroidal field is generated by the toroidal plasma current through a dynamo action^{31,32}. As a result, only small low-field toroidal-field coils are required. RFPs are inherently compact and plasma β values needed for power plants have been achieved experimentally. The plasma current in a reversed-field pinch should be sustained for steady-state operation, similar to a tokamak. Efficient current-drive techniques based on helicity injection, such as oscillating-field current drive^{33,34} have been proposed for RFPs that use the dynamo action. (The natural plasma profiles in an RFP prohibit a large bootstrap-current fraction.) The TITAN RFP power-plant study^{33,34} has

shown that compact RFP power plants with a high wall loading, low-field copper coils, and a modest recirculating power fraction are possible. The major plasma physics issue for RFP is plasma transport and energy confinement, as the dynamo action that is responsible for the maintenance of the RFP magnetic configuration increases the plasma transport substantially. Research is now aimed at reducing the dynamo action through plasma-profile control.

6. Summary and Conclusions

Progress in fusion power-plant physics, technology and design is described for tokamaks and alternative magnetic-confinement systems. A set of requirements for success of commercial fusion was described. While the specific requirements for fusion may vary in different countries, the underlying theme of a safe clean energy source with a competitive cost is a universal requirement for fusion. Several key factors are known to be important, e.g. capital cost, availability, thermal conversion efficiency, power density, and activation of the fusion core. Fusion electricity should have a competitive cost and fusion power plants should achieve a high degree of availability and reliability. Realization of the full safety and environmental potential of fusion will help fusion to achieve a large advantage over other sources of electricity. Recent research in this area has shown that potential safety and environmental attributes of fusion can be realized by using low-activation material and by taking care in design.

The projected economic prospects show that fusion will be capital intensive, and the trends are towards higher power density and higher-performance systems in order to enhance the economic competitiveness of fusion. For example, ten years ago, the 'credible' vision of a tokamak power plant was a pulsed device. Research in advanced tokamaks now projects steady-state power plants with a substantial reduction in size and about a factor of two reduction in the cost of electricity. Alternative confinement approaches may offer further economic and operational benefits, although their physics basis is much less developed.

Fusion power technologies are far less advanced than enabling technologies for fusion plasma experiments, since the latter have evolved in conjunction with large fusion experiments. And yet the design, material choices, and performance of plasma facing and nuclear components are the dominant factors in arriving at an attractive power plant. Developing technologies for the fusion power core and power plant requires a substantial increase in efforts. A more coordinated and intensive worldwide program in fusion technology aimed clearly at developing attractive fusion power systems is an essential element for a successful fusion program.

Discussion

I. COOK (UKAEA Fusion, Culham Science Centre, Oxfordshire, UK). Professor Najmabadi made a point that fusion, as a new technology, must be financially attractive in order to provide an incentive for it to be sucked into the market. But fusion has no CO₂ production, no real severe accidents, and only low-level waste. In the future, this might be enough if the costs are reasonable (even if not strictly competitive). In addition, most of the cost of electricity to the consumer is in distribution; electricity is only a small part of the spending of households and firms; only 20% of a modern economy is manufacturing. So, is he not setting himself an impossible, and unnecessary, target?

FARROKH NAJMABADI. Fifty years from now, the cost, and the energy and environmental conditions may be very different. However, we have to sell the program now. That means that we need to be comparable with present-day costs and hope that the safety and environmental benefits of fusion will carry the day.

K. LACKNER (Tokamak Physics Division, Garching, Germany). Did any of the alternatives to the tokamak lead to a significantly different cost of electricity?

FARROKH NAJMABADI. No. A major portion of the cost is for components outside of the fusion core. As such advanced tokamaks (reversed shear), Spherical Tokamaks, etc appear to have comparable costs.

R. J. BICKERTON (Cumnor, Oxfordshire, UK). Do the estimates for different power plants include different materials development costs?

F. NAJMABADI. The different designs imply a first-wall neutron irradiation difference of only a factor of two, with unchanged thermal-mechanical design criteria.

R. BULLOUGH (Reading, UK). There could be a big difference in development cost between your designs with different wall loadings.

FARROKH NAJMABADI. Costs reported here are for a tenth-of-a-kind commercial power plant and does not include development cost.

C. GORMEZANO (JET Joint Undertaking, UK). What advanced technology can help fusion?

FARROKH NAJMABADI. An option I would like to look at would be high-temperature superconductors that can allow for high field and/or simpler designs. An example is bismuth compounds, which have a higher field capability than Nb₃Sn when operate at less than 10 K.

J. SHEFFIELD (Energy Technology Programs, Oak Ridge National Laboratory and the Joint Institute for Energy and the Environment, University of Tennessee,

USA). Dr. Gormezano might like to consider high-temperature superconductivity using yttrium-barium-copper-oxide compounds at 700 °K, which have good properties at high fields.

General Discussion

K. LACKNER (Tokamak Physics Division, Garching, Germany). What is the timescale for fusion? Dr. Sheffield spoke of a need for fusion in 2050, and from that date one can work backwards along the critical path, at the tasks in both physics and technology which need to be done. In magnetic fusion we are following this integrated approach. Inertial fusion is doing the exact opposite! It is advancing the physics, but not the power technology.

J. SHEFFIELD (Energy Technology Programs, Oak Ridge National Laboratory and Joint Institute for Energy and the Environment, University of Tennessee, USA). If you ask people outside our community, "Do you believe fusion will work?," people are not sure. We have to demonstrate it more clearly than we have done so far.

M. KEY (LLNL, University of California, USA). We have to acknowledge that there are major road-blocks in the present situation. Is the fusion community facing up to this and finding an acceptable path forward?

R. J. HAWRYLUK. How are concept improvements at the DEMO level integrated? It is difficult to see how you could go from, for instance, a Wendelstein-7X straight to a DEMO.

D. C. ROBINSON (UKAEA Fusion, Culham Science Centre, Abingdon, UK). ITER will perform many generic technological tasks, such as first wall, breeder and divertor development that will make the integration of any other concept improvement at the DEMO level much easier.

R. AYMAR (ITER, La Jolla, USA). It may look as if there is a conflict between focusing on one line, the tokamak, against another view that would explore several concept improvements on different machines. I do not think that there is any such conflict. ITER will not test just plasma physics. It is an engineering tool for solving the problems which will arise from any type of toroidal geometry we might use.

A. KELLY (Quo-Tec Limited, Amersham, UK). If fusion is ever to become of some practical use in a non-military context, then some formidable material problems will have to be solved, particularly those adumbrated by Professor Ehrlich. Problems of very high thermal loading are of great interest in other important industries. You have testing facilities and diagnostic facilities, which I know are of great interest. If I may give advice: do not

hide these problems, for fear that fusion funding will be cut. Parade them a little more. You will find that you can be of help to others and they may turn out to be of help to you.

R. AYMAR. I have two comments on a general strategy towards a fusion reactor.

1. Assuming a DEMO reactor should produce electric power with such a reliability / availability to be worth being linked to the grid, an integrated experiment, like ITER, prefiguring the requirements and achievements in physics, technology and safety, is obviously a necessary step. Design studies of possible fusion reactors are certainly useful in providing some guidance and more to avoid dead-ends from basic principles. Nevertheless, their conclusions should be taken cautiously, when compared to next-step designs. Examples, limits in plasma performances to deduce cost of electricity, or modular approach to in-vessel components maintenance, etc.
2. Materials development towards resistance against increased 14 MeV neutron fluence is a necessity; a 'point source' should be available for tests to allow results for DEMO. The need for a 'volume' source, capable of testing components, rather samples, is debatable. Its mere feasibility and availability, and even its role before DEMO operation, are largely questionable. Even DEMO components, which have play no role in safety, should have their lifetime experimentally assessed precisely from DEMO operation. A less debatable need for a timely development towards a fusion reactor is the tritium availability, uniquely from Canadian Candu fission reactors. Its implication will require a limited time window for the fusion reactor development.

H. BRUHNS (European Commission, Brussels, Belgium). It might be worthwhile recalling something which has not explicitly shown up in this discussion. A modular approach is also pursued in magnetic fusion, where possible; in Europe there are a number of medium-sized and small devices which pursue R&D on special aspects. There are the developments for neutral-beam injection and RF systems, and there is a vigorous technology program. Through this, and international collaboration, we have had impressive progress in fusion and are now at a stage where these specific developments which have been tested, e.g. on JET, need to be incorporated in an integrated experiment that is able to give the information on the physics of a long-burning plasma. The ITER EDA has provided an excellent scientific and technological basis of such an experi-

ment. It is this basis which allows us now to look for options which could be realized with a smaller budget, but which still can still provide the step we need to go. We also work on concept improvements and understand them much better than earlier. There has been a tremendous improvement in the modeling capabilities, and I am now quite convinced that with information from an integrated experiment such as ITER it might be possible to go to a stellarator DEMO if this appeared the best way to proceed further. The many technological elements developed for, and with, ITER are anyhow valid for other magnetic fusion concepts. To revisit on a general basis the more peripheral concepts which have been ruled out past decades is not the way to go — the arguments for turning them down still valid. I think we should look forwards, not backwards.

History

Document reformatted and color illustrations added on September 2008.

Footnotes

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